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14. MONITORING AGENCY NAME & ADDRESS(II different from Controlling Office) 15. SECURITY CLASS. (of this report) Department of the Army UNCLASSIFIED 26 Federal Plaza/ New York District, CofE OOWN GRADING New York, New York 10007 16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; Distribution unlimited. National Dam Safety Frogram. Hemlock Lake Dam, Inventory Number (NY 477), Genesee River Basin, Livingston County, D. b New York. Phase 1 Inspection Report, 16. SUPPLEMENTARY NOTES KEY BORDS (Continue on reverse side if necessary and identify by block number) Dam Safety Hemlock Lake Dam National Dam Safety Program Livingston County Visual Inspection Hydrology, Structural Stability 28. ABSTRACT (Courtinue on reverse side if recessary and identity by block number) This report provides information and analysis on the physical condition of the dam as of the report date. Information and analysis are based on visual inspection of the dam by the performing organization. Hemlock Lake Dam did not reveal any conditions which pose an immediate threat to life or property. Total spillway discharge capacity not sufficient to pass

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RMF. Consequently, spillway capacity is considered inadequate. Several

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deficiencies noted.

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GENESEE RIVER BASIN

## HEMLOCK LAKE DAM

LIVINGSTON COUNTY, NEW YORK INVENTORY No. NY 477

## PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM



APPROVEU FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED CONTRACT NO. DACW 51-79-C0001

NEW YORK DISTRICT CORPS OF ENGINEERS
SEPTEMBER 1979

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#### PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigation, and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I Investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through frequent inspections can unsafe conditions be detected and only through continued care and maintenance can these conditions be prevented or corrected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as necessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aide in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

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# GENESEE RIVER BASIN HEMLOCK LAKE DAM I.D. No. N.Y. 477 Phase I Inspection Report

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F.

DRAWINGS

#### PHASE I REPORT NATIONAL DAM SAFETY PROGRAM

Name of Dam: Hemlock Lake Dam - I.D. No. N.Y. 477

State Located: New York

County: Livingston

Watershed: Genesee River Basin

Stream: Springwater Creek

Date of Inspection: June 13, 1979

#### ASSESSMENT

Examination of available documents and a visual inspection of the dam did not reveal conditions which constitute an immediate hazard to human life or property.

Several deficiencies were noted on this structure. Portions of the riprap on the upstream face to the west of the spillway had been damaged by wave action. Wave action has also formed triangular voids in the corners of a number of the concrete slabs on the upstream slope to the east of the spillway. Other deficiencies include the spalling and deteriorated concrete on the spillway structure and the trees growing on the downstream slope of the eastern end of the dam.

These deficiencies should be corrected within a period of 1 year of the date of final approval of this report.

The total discharge capacity of the spillway is not sufficient to pass the Probable Maximum Flood (PMF). However, the discharge capacity is sufficient with one or more stopgates operational to pass one-half the PMF. Therefore, the spillway capacity is considered to be inadequate.

George Koch

Chief, Dam Safety Section

New York State Department of Environmental Conservation

NY License No. 45937

Approved By:

Col. Clark H. Benn

New York District Engineer

Date:



OVERVIEW
HEMIOCK LAKE DAM
I.D. No. N.Y. 477

HEMLOCK LAKE DAM I.D. No. N.Y. 477 #41D-326 GENESEE RIVER BASIN

#### SECTION 1: PROJECT INFORMATION

#### 1.1 GENERAL

a. Authority
The Phase 1 inspection reported herein was authorized by the
Department of the Army, New York District, Corps of Engineers,
to fulfill the requirements of the National Dam Inspection Act,
Public Law 92-367.

b. Purpose of Inspection This inspection was conducted to evaluate the existing conditions of the dam, to identify deficiencies and hazardous conditions, to determine if these deficiencies constitute hazards to life and property, and to recommend remedial measures where required.

#### 1.2 DESCRIPTION OF PROJECT

a. Description of Dam and Appurtenant Structures

The Hemlock Lake Dam is an earth dam with an overflow spillway channel near the center of the structure. The embankment has a maximum height of 12 feet and a length of 3200 feet. The crest is 20 feet wide. The embankment slopes on the upstream face are 1 vertical on 3 horizontal. On the downstream face, the embankment slopes vary from 1 vertical on 3 horizontal on either end to 1 vertical on 1½ horizontal in the center section. The portion of the upstream face to the east of the principal spillway has been armored with concrete slabs for wave protection. The remainder of the upstream slope is covered with stone paving and riprap.

The spillway is a concrete ogee section with a foot bridge crossing the top. Concrete piers for the bridge divide the spillway into eight bays each 8.1 feet wide. The opening between the bottom of the bridge and the crest of the ogee on each of the bays is 8.5 feet. There are provisions for channel stopgates to be placed in each of the bays.

Concrete wingwalls form the approach channel to the spillway and the channel beyond the ogee section. The channel bottom upstream of the spillway crest is stone paving while downstream of the crest the bottom is lined with concrete. The ogee section and the wingwalls are supported on timber piles. A row of steel sheet piling extends approximately 30 feet below the upstream toe of the ogee section. This row of sheeting also extends beyond both ends of the spillway.

The outlet to a 60-inch diameter conduit which carries a portion of the flow from the Canadice Outlet into this reservoir is a concrete structure located 300 feet east of the spillway on the upstream slope of the embankment. The inlet to this conduit is at the Curve Dam on the Canadice Outlet.

The intake structure for the water supply system is located on the eastern end of the dam. It consists of a 60-inch pipe which extends approximately 1500 feet out into the lake. Gravity withdrawal from the lake is possible down to a lake level elevation of 887.3. Two centrifugal, low-lift pumps are available which may be used to draw the lake level down to about elevation 878.3.

b. Location
The dam is located at the northern end of Hemlock Lake on Harder
Road in the Town of Livonia. The dam is approximately to mile from
New York State Route 15A and is to miles south of the Village of
Hemlock. The stream flowing into the lake is the Springwater
Creek, but downstream of the dam it is known as the Hemlock Outlet.

c. Size Classification
The dam is 12 feet high and the reservoir has a storage capacity of 41,101 acre-feet. Therefore, the dam is in the intermediate size category as defined by the Recommended Guidelines for Safety Inspection of Dams.

d. Hazard Classification
The dam is classified as "high" hazard due to the presence of the Village of Hemlock approximately 14 miles downstream of the dam.

e. Ownership
The dam is owned by the City of Rochester, New York. Mr. Ray
Lawrence and Mr. Om Popli from the City Department of Engineering
and Maintenance were contacted concerning the inspection. Their
address is City Hall, Room 326B, 30 Church Street, Rochester, New
York 14614. The Department's phone number is (716) 428-6844.

f. Purpose of Dam
The dam provides a reservoir for water supply for the City of Rochester.

g. Design and Construction History
The dam was originally constructed by the City in the early 1870's.
Major revisions to the structure were made in 1926. The revisions involved raising the crest of the dam by five feet and reconstructing the spillway. These revisions were designed by the City of Rochester's Department of Engineering. Construction plans and specifications were available for this reconstruction.

The existing spillway section was constructed in 1935. Engineers from the City's Department of Public Works designed the spillway structure. Plans for these revisions were available and have been included in Appendix F.

h. Normal Operating Procedures
The reservoir is operated as a part of the water supply system
for the City of Rochester. The inflow from the conduit connecting
the Canadice Outlet to this reservoir can be regulated by a gate
on the conduit at the Curve Dam. Water is withdrawn from the
reservoir as required through the intake structure for the water
supply system. The maximum possible outflow through the water
supply conduits is 72.7 cfs for gravity flow and 46.7 cfs for
pumped output when the lake level drops below elevation 887.3.

#### 1.3 PERTINENT DATA

a.	Drainage Area (sq. mi.)	43.13
b.		(cfs)
	Spillway (water level at embankment crest)	
	Existing stopgates - (closed)	2,992
	One end stopgate - (fully open)	6,896
	Both end stopgates - (fully open)	10,799
	Water supply conduits - (lake level above elev. 887.3 gravity flow)	73
	Water supply conduits - (lake level below elev. 887.3 pumped output)	47
c.	Elevation (USGS Datum)	
	Top of Dam	909.8
	Spillway Crest	900.8
	Pipe invert - water supply outflow	887.3
d.	Reservoir Surface Area	(Acres)
	Spillway Crest	2,054
e.	Storage Capacity	(Acre-Feet)
	Top of Dam	41,101

f. Dam

Spillway Crest

Earth embankment with concrete slabs and riprap wave protection on upstream slope and a grassed downstream slope.

Embankment Length (feet)	3,200
Slopes (V:H) Upstream Downstream Varies from	1 on 3 1 on 15 to 1 on 3
Crest Elevation	909.8
Crest Width (ft.)	20

g. Spillway

Type: Concrete ogee with concrete foot bridge crossing top. Bridge piers divide channel into 8 bays, each 8 feet wide by 8.5 feet high. Provisions made for channel stopgates in each of the bays.

Length (feet)

64.0

22,356

h. Reservoir Drain See Appurtenant Structures - Water Supply Conduits.

i. Appurtenant Structures

 Diversion Conduit From Canadice:

60-inch concrete conduit; 3,800 feet long; carries up to 162 cfs from Curve Dam on Canadice Outlet into Hemlock Lake with concrete outlet structure on upstream face of Hemlock Lake Dam.

2) Water Supply Conduits:

Intake consists of a 60-inch diameter pipe which extends approximately 1,550 feet into the lake. Maximum output 72.7 cfs in gravity flow. 46.7 cfs pumped output when lake level drops below elevation 887.3.

#### SECTION 2: ENGINEERING DATA

#### 2.1 DESIGN

a. Geology
The Hemlock Lake Dam is located in the glaciated Alleghany Plateau physiographic province of New York State. The dam is in one of the Finger Lakes' troughs, which are glacially modified valleys of preglacial rivers. The bedrock in the area consists primarily of Early Upper Devonian Era shales, siltstones, and sandstones. The surficial soils are the result of glaciations during the Cenozoic Era, the last of which was the Wisconsin glaciation.

b. Subsurface Investigations The subsurface information available was limited to general descriptions supplied on old dam inspection reports. These reports indicate that the soil in the area is predominantly glacial till.

c. Embankment Only limited data was available concerning the design of the embankment. This data consisted of construction specifications from the 1926 contract, which established material and compaction requirements for the embankment.

#### 2.2 CONSTRUCTION RECORDS

Some construction records were available from the 1926 contract, which raised and enlarged the existing dike. Plans, construction specifications, and correspondence concerning construction were used in the preparation of this report.

#### 2.3 OPERATION RECORDS

The dam is visually inspected on an irregular basis. Lake levels are recorded daily by the City of Rochester's Bureau of Water. These records are kept at the Bureau's office at 10 Felix Street in Rochester.

#### 2.4 EVALUATION OF DATA

The data presented in this report was obtained from the Department of Environmental Conservation files and from the records of the City of Rochester. Subsurface information was limited, but overall, the information available appears to be adequate and reliable for Phase 1 inspection purposes.

#### SECTION 3: VISUAL INSPECTION

#### 3.1 FINDINGS

a. General
Visual inspection of the Hemlock Lake Dam was conducted on
June 13, 1979. The weather was sunny and the temperature was
in the mid-sixties. The water surface at the time of the
inspection was approximately 1 foot above the spillway crest.
However, no water was flowing over the spillway since there were
a minimum of 2 feet of flashboards in place in each of the eight
bays of the spillway.

b. Embankment
Most of the embankment was grass covered and in good condition.
However, visual inspection revealed several minor deficiencies.
The most serious of these deficiencies was failure of the riprap on the upstream slope of the embankment, west of the spillway.
Several areas on the riprap had been scoured and subsided due to wave action. The worst depression was adjacent to the spillway channel where the slope paving had dropped by as much as 2 feet.
The slope had been partially regraded with additional riprap.
Other deficiencies observed included several trees growing on the downstream slope of the embankment on the eastern end of the structure and small voids between some of the concrete slabs on the upstream face. There were also larger voids on a number of the slabs where one corner had been removed by wave action leaving triangular voids 1 foot long by 1 foot deep.

c. Spillway
The spillway was generally in satisfactory condition. No
deficiencies were noted on the ogee section, the flashboards,
or the downstream apron. The concrete on the upstream portion
of the structure was somewhat deteriorated and spalling. There
was some minor cracking and separation of patching material on
the eastern wingwall upstream of the ogee section. There are
mechanical hoists in place on two of the eight bays which are used
to raise the flashboards. These two devices, which were located
above the outermost bay on either end of the spillway, appeared to
be operational.

d. Appurtenant Structures
The appurtenant structures at this location are the concrete inflow structure, which brings a portion of the outflow from Canadice Lake into this lake and the intake for the City of Rochester's water supply system. No deficiencies were observed on either of these structures.

e. Downstream Channel
The outlet channel consisted of the concrete lined apron and vertical concrete walls to a point where it passed under a bridge for a town road, which ran along the toe of the dam. Beyond the bridge, there was a steel bin type retaining wall, which was corroded at the water surface elevation. The channel downstream of this point was cut into natural soil with no severe side slope erosion or debris obstructions in evidence.

f. Reservoir
There were no signs of soil instability in the reservoir area.

#### 3.2 EVALUATION OF OBSERVATIONS

Visual inspection of this structure revealed the following deficiencies:

- The areas to the west of the spillway which had been scoured resulting in a series of depressions in the riprap;
- The trees which were growing on the downstream slope of the dam on the eastern end of the structure;
- Triangular voids at the corners of a number of the concrete slabs on the upstream face;
- 4. The deteriorated concrete on the spillway and on the retaining walls which form the approach channel to the spillway.

#### SECTION 4: OPERATION AND MAINTENANCE PROCEDURES

#### 4.1 PROCEDURE

This reservoir is operated as the primary source to the City of Rochester's upland water supply system. Water is withdrawn through the 60-inch diameter intake which extends into the lake. Gravity withdrawal from the lake is possible down to the lake level of 887.3. The lake level may then be lowered to elevation 878.3 by the operation of two centrifugal, low-lift pumps.

Flows may also be controlled by the addition or removal of stopgates in the spillway. At present, there are mechanical hoists in place on two of the eight bays. These hoists may be used for the removal of the stopgates. The other stopgates can only be removed by using a mobile crane located on the embankment.

#### 4.2 MAINTENANCE OF DAM

The dam is maintained by the City of Rochester. Grass on the embankment is mowed regularly and the pumps for the intake conduit are tested monthly. Other minor maintenance functions are performed as necessary.

#### 4.3 WARNING SYSTEM IN EFFECT

No apparent warning system is present.

#### 4.4 EVALUATION

While the operation procedures of this structure appear to be satisfactory, maintenance procedures are deficient. Additional maintenance efforts are required on certain portions of the structure. The concrete on the spillway is spalling and deteriorated, and portions of the riprap on the upstream slope need to be regraded.

#### SECTION 5: HYDROLOGIC/HYDRAULIC

#### 5.1 DRAINAGE AREA CHARACTERISTICS

The delineation of the contributing watershed to this dam is shown on the map entitled "Drainage Area - Hemlock Lake Dam" (Appendix C). The irregular-shaped watershed of over 43 square miles lies primarily between two ridgelines. The relatively steep forested slopes extend upward from the edge of Hemlock Lake (at elevation 901) to the ridges at elevations ranging from 1380 to 2230. Runoff enters the lake directly from the surrounding watershed through numerous small streams and a larger stream, Springwater Creek, with its tributary, Limekiln Creek. The heavily wooded strip of land immediately adjacent the lake is owned and controlled by the City of Rochester and is used as a buffer between the lightly populated residential development within the watershed and the lake itself.

#### 5.2 ANALYSIS CRITERIA

A limited amount of hydrologic/hydraulic information was obtained from the City of Rochester, Bureau of Water (see Appendix C). This data (ref. 7) concerned itself with elevation-storage capacity quantities, watershed characteristics, and water supply withdrawal rates.

The analysis of the spillway capacity of this dam was performed using the Corps of Engineers HEC-1 computer program, Dam Safety version. This program develops an inflow hydrograph based upon the "Snyder Synthetic Unit Hydrograph" concept and then flood routs this hydrograph using the "Modified Puls" method, both through the reservoir and over the spillway. The spillway design flood selected for analysis was the Probable Maximum Flood (PMF) in accordance with the recommended guidelines of the U.S. Army Corps of Engineers.

#### 5.3 SPILLWAY CAPACITY

The concrete ogee-shaped spillway plus the stopgates act in conjunction with the earth embankment in forming the dam at the outlet to Hemlock Lake. The 8 stopgates are 8 feet wide each and can be raised to an opening height of 8.5 feet. Only the two end stopgates have installed an operational lift machinery; the interior six stopgates can be removed only by using a mobile crane. The operation of the stopgates was a reasonable assumption made during the analysis, because of the nearby location of the water treatment plant's operator. The end stopgates were analyzed for orifice flow conditions and the interior stopgates for weir flow conditions. The following table indicates the conditions analyzed:

ANA	LYSIS CONDITIONS	ON	E-HALF PM	Œ		PMF	
		Pe Inflow	ak   Outflow	Depth Above 909.8*	Pe Inflow	ak Outflow	Depth Above 909.8*
1)	All stopgates closed (existing on 6/79)	18579	9558	0.72	37157	32728	2.01
2)	One end stopgate operational	18579	6802	-0.10	37157	31636	1.76
3)	Both end stopgates	18579	8795	-1.28	37157	30139	1.48

Spillway Capacity:

Condition	1)	2992
	2)	6896
	3)	10799

\*Top-of-Dam (Embankment): Elevation 909.8

NOTE: Storage is not allowed to drop below elevation 903.9

The spillway does not have sufficient capacity for discharging the peak outflow from the PMF. For this storm event, the peak inflow is 37,157 cfs and the peak outflow is 30,139 cfs for both end stopgates being operational. However, there is sufficient capacity for discharging the peak outflow of 8,795 cfs from one-half the PMF. Therefore, the spillway is assessed as inadequate.

#### 5.4 RESERVOIR CAPACITY

The normal water surface is at or near the top of the lowest stopgate (elevation 903.95). Storage capacity for that elevation is 28,917 acre-feet. Surcharge storage capacity to the top-of-dam (embankment) elevation at 909.8 adds 12,184 acre-feet; equivalent to 5.3 inches of direct runoff over the entire drainage area. The total storage capacity of the dam is 41,101 acre-feet.

#### 5.5 FLOODS OF RECORD

The maximum known flood occurred on June 23, 1972 from tropical storm Agnes when the water surface exceeded elevation 906. The actual spillway discharge was not known.

#### 5.6 OVERTOPPING POTENTIAL

Analyses indicate the spillway does not have sufficient discharge capacity for the PMF. The computed depths of overtopping for this storm event are 2.01 feet, 1.76 feet, or 1.48 feet, respectively, depending upon the operation of the end stopgates (see table - above). For the one-half PMF event with end stopgates operational, the maximum water surface rises to 0.10 feet (one stopgate) and 1.28 feet (two stopgates), respectively, below the top-of-dam.

During March, 1979, a storm with winds of 70-80 mph occurred over the Hemlock Lake area. The initial spring high lake level and the resulting wave action resulted in spray being carried over the embankment and to the roadway bridge. The embankment was not overtopped by the lake.

#### 5.7 EVALUATION

This dam has sufficient spillway capacity to adequately discharge the peak outflow from one-half the PMF with one end stopgate operational. It does not have sufficient discharge capacity for the PMF event. Therefore, the spillway is assessed as inadequate.

#### SECTION 6: STRUCTURAL STABILITY

#### 6.1 EVALUATION OF STRUCTURAL STABILITY

a. Visual Observations
Visual observation of the structure did not reveal any signs
of major distress. The upstream slope on the western end of
the structure was slightly irregular with depressions which had
been caused by wave action.

b. Data Review and Stability Evaluation
The primary source of structural and subsurface information for
this dam was the set of plans from the 1935 reconstruction of
the spillway section. Information contained on these plans was
used to perform a structural stability analysis on this portion
of the dam. The following conditions were analyzed:

- Normal conditions with reservoir at the spillway crest;
- Reservoir at spillway crest with ice load of 5000 lb./ft.;
- c. > PMF, water flowing over the spillway crest to a depth of 7.72 feet.

The structural stability of the spillway section under the PMF condition was not analyzed. Since the earth embankment would be overtopped under this condition, the dam is not considered capable of withstanding the flows resulting from the PMF.

The analyses performed (see Appendix D) indicate that the factors of safety against overturning and sliding are as follows:

		Factors of	Safety
	Case	Overturning	Sliding
а.	Reservoir level at spillway crest, no ice;	3.19	5.07
b.	Reservoir level at spillway crest, ice load of 5000 lb./ ft.;	1.65	1.73
c.	PMF, water flowing 7.72 feet over the spillway crest.	2.31	1.96

The safety factors against sliding are slightly below recommended values for both the ice load and the ½ PMF conditions. However, the analysis did not include the lateral resistance to movement of the timber piles which support the structure. This lateral resistance would help increase the safety factors.

d. Seismic Stability
The dam is located in Seismic Zone 2. While the dam appears to be relatively stable, a seismic stability analysis was performed

be relatively stable, a seismic stability analysis was performed in accordance with Corps of Engineer's guidelines. The seismic analysis was performed for normal conditions with the water level at the spillway crest. The safety factor against overturning with seismic considerations included is 2.98 and against sliding

is 2.88.

#### SECTION 7: ASSESSMENT/RECOMMENDATIONS

#### 7.1 ASSESSMENT

a. Safety
The Phase I inspection of the Hemlock Lake Dam did not reveal conditions which constitute a hazard to human life or property. No signs of instability were observed on the earth embankment. The deficiencies which were noted on this structure were relatively minor in nature and do not pose serious hazards to safety.

b. Adequacy of Information The information available for the preparation of this report was adequate. The only exception was the subsurface information, which was rather limited.

c. Need for Additional Investigation No additional investigations are needed at this time.

d. Urgency The deficiencies outlined in Section 7.2 should be corrected within 1 year of the date of final approval of this report.

#### 7.2 RECOMMENDED MEASURES

- a. The damaged portions of the riprap on the upstream face to the west of the spillway should be repaired. In addition, actions should be taken to prevent the scour problem from occurring in the future.
- b. Triangular voids which exist at the corners of many of the concrete slabs on the upstream slope to the east of the spillway should be repaired.
- c. The deteriorated concrete on the spillway and on the retaining walls for the spillway should be repaired.
- d. The trees which are growing on the downstream slope of the eastern end of the dam should be cut.

APPENDIX A

PHOTOGRAPHS



Riprap on Western End of Dam -Gray Stone Placed Due to Damage by Wave Action



Depression on West End of Spillway Caused by Wave Action



Spillway Section - Channel Stopgates in Place



Spillway - Downstream Portion of Ogee Section



Crack in Patching Material on Wingwall at East End of Spillway



Deterioration of Concrete on Wingwall on East End of Spillway



Deteriorated Concrete on Piers and Bridge Deck; also, Lifting Device Used for Raising Stopgates



Outlet to Diversion Conduit From the Canadice Outlet



Trees Growing on Downstream Slope at Eastern End of Dam



Eastern End of Dam With Building Housing The Intake to Water Supply System

## APPENDIX B VISUAL INSPECTION CHECKLIST

### VISUAL INSPECTION CHECKLIST

)	Bas	ic Data
	۵.	General
		Name of Dam HEMLOCK LAKE DAM
		1.D. 1 NY-477
		Location: Town LIVONIA County LIVINGSTON
		Stream Name SPRINGWATER CREEK
		Tributary of GENESEE RIVER
		Latitude (N) 42"-47'-13" Longitude (W) 77"-37'-00"
		Hazard Category C
		Date(s) of Inspection <u>6/13/79</u>
		Weather Conditions 65" CLEAR
	ь.	Inspection Personnel R. WARRENDER W. LYNICK
	c.	Persons Contacted R. LAWRENCE O. ADPLI (CITY OF ROCHESTER)
	d.	History:
		Date Constructed Make Sevisions - 1936 1936
		Owner CITY OF ROCHESTER
		Designer CITY OF ROCHESTER
		Constructed by
)	Tec	hnical Data
	Тур	e of Dam EARTH WITH CONCRETE SPILLWAY STRUCTURE
	Dra	Inage Area 43.13 SQ MILES
	Hei	ght <u>10'</u> Length <u>300'</u>
	Ups	tream Slope IV: 3H Downstream Slope IV: 3H TO IV: 1.5H

EAK	ALL MITH RESIDENT STORE BEOLECTION (EXCL - COM	RETE SABS
. Cr		
(1	) Vertical Alignment SAMSFACTORY; SLOPING CREST	- IN DENTIONAL
(2	Horizontal Alignment CURVILINEAR ; SATISFACTORY	
(3	) Surface Cracks NONE	
(4	) Miscellaneous	
. \$1	opes	
(1	) Undesirable Growth or Debris, Animal Burrows NONE	
	, disease district of section, annual serious house	
(2	Sloughing, Subsidence or Depressions <u>RIPEAP SUBSIDENCE</u> WEST ABUTMENT SPILLWAY WALL	E APJACENT T
	Slope Protection EAST OF SPILLWAY - RIPRAP SUBSIDENCE WHERE SLAB CORNERS WERE REDERN, LENNING TRIANGULAR HOLE CRACKING, CHIPPED CONCRETE Q SLAB SOLUTS (IN A	SOUR AREA SAMPAL LOCA
(3	Sloughing, Subsidence or Depressions RIPEAP SUBSIDENCE WEST ABUTMENT SPILLINAY WALL  Slope Protection EAST OF SPILLINAY - RIPEAP SUBSIDENCE WHERE SLAB CORNERS WERE BROKEN, LENNING TRANSGUAR HOLE CRACKING, CHIPPER CONCRETE @ SLAB SOLUTS (IN A	SCOUR AREA SAMPAL LOCA S MINOR SLAB
(3	Slope Protection EAST OF STILLING - CONCRETE SLABS:  WHERE SLAB CORNERS WERE BROKEN, LENNING TRIANGULAR HOLE  CRACKING CHIPPED CONCRETE @ SLAB SOLUTS (IN A MINOR SLAB SINGER STALLING TO	SCOUR AREA SAMPAL LOCA S MINOR SLAB

Ins	trumentation
(1)	Monumentation/Surveys NA
(2)	Observation Wells NA
(3)	Weirs NA
(4)	Plezometers NA
(5)	Other
Res	arvoir
•.	Slopes FORESTED TO EDGE OF LAKE
ь.	Sedimentation NONE APPARENT ; SOIL IS EROPIALE IN THE WATERSHED
	ANSA

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	ωe ωe	ONNE (	HEMLOCK	OUT ET	10	HEMLOCK	VILLAG	£		
						U-TYPE RE				
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c.	App	roximate	number o	of homes	VICLA	¢Ео⊱ нө	MLOCK			
Res		ir Drain				*				
Res	Ту	e: Pip	•			-				
Res	Tyr	e: Pip	Concrete	•		Metal			Other _	
Res	Tyr Ma Si:	terial:	Concrete	•		Metal			Other _	
Res	Ty:	terial:	Concrete	Entranc		Metal	Exi		Other _	
Res	Ty:	terial: te: vert Ele	Concrete vations:	Entranc (describ	:e	Metal	Exi		Other _	
Res	Ty:	rert Electrical Co	Concrete vations: ondition	Entranc (describ	:e	Metal	Exi	t	Other _	
Res	Ty:	rert Electrical Co	Concrete vations: ondition	Entranc (describ	:e :e):	Metal	Exi Uno	t	Other _	
Res	Ty:	rert Electrical Co	Concrete vations: ondition	Entranc (describ	:e :e):	Metal	Exi Uno	t	Other _	
Res	Ty:	rert Electrical Co	Concrete vations: ondition i:	Entranc (describ	:e :e):	Metal	Exi Uno	t	Other _	
Res	Ty:	re: Pipe terial: te: rert Electrical Co Materia Joints: Structure Hydraul	Concrete vations: ondition i: ral Integ	Entrance (describ	:•	Metal Alig	Exi Uno	t	Other _	

	Concrete Surfaces MINOR SURFACE SPALLING & DETERIORATION
	PIER NOSES, SPILLWAY FOOTBRINGE
	Structural Cracking - @ UPSTREAM CORNER OF EAST WINGWALL ON FOOTORINGE
	Movement - Horizontal & Vertical Alignment (Settlement) NONE
1.	Junctions with Abutments or Embankments <u>sapsfactory</u>
	Drains - Foundation, Joint, Face NA
•	Water passages, conduits, sluices <u>spocates - satisfactory</u>

CONCRETE	SLABS -	Вітинімой	FILLER MATER	IN LACKING	@ SOME .
Foundation _		8			
	*				
Abutments _	8				
Control Gate	es operan	ONAL (2	DUD STORGATES	) ; 6 INT	PLIAR STOPSA
REQUIRE	REMOVAL	M P BRICK	BILE CRANE		
Approach & 0	Outlet Channe	ils SATIS F	ACTORY		
Energy Dissi	pators (plun	ge pool, etc	.) NONE		P45 V
Intake Struc	tures				
Stability _					
niscellaneou	,				

### APPENDIX C

HYDROLOGIC/HYDRAULIC ENGINEERING DATA AND COMPUTATIONS

### CHECK LIST FOR DAMS HYDROLOGIC AND HYDRAULIC ENGINEERING DATA

### AREA-CAPACITY DATA:

		Elevation (ft.)	Surface Area (acres)	Storage Capacity (acre-ft.)
	TOP OF CONC. ABUTS.	910.3		42 113
1)	Top of Dam	909.8		41101
2)	Design High Water (Max. Design Pool)			
3)	Auxiliary Spillway Crest	NONE		
ablev.	Pool Level with  4-warder	904.7		
5)	Service Spillway Crest	900.8	2054	22 356
	[DATUM: 1935	PLANS + 50	07.07 = USGS ELE	VATIOUS
	DISCHARGES			olume (cfs)
1)	Average Daily		<u> </u>	NA
2)	Spillway 🌱	ворн вы	10 SPORATES	799
3)	Spillway w		NO STORGATE	.8%
4)	Spillway 4 STORS	ATES	CLOSED	999
5)	Low Level Outlet (MAX.			79.7
6)	Total (of all facilitie		MPED WITHDRAWAL	NA.
7)	Maximum Known Flood			IKNOWN
8)	At Time of Inspection			IONE

REST:		LEVATION: 909.8
Type: INCLI	DED BARTH EMBANKMENT	
Width:	Length:	3xxx′
Spillover	WRETE OSEE SPILLWAY (8 BAYS)	WITH STOPGATES
Location NE	AR WEST BUD OF EMBAUKMENT	
PILLWAY:		
PRINCIPA		EMERGENCY
900.8	Elevation	
CONCRETE OF	EE-SHAPED Type	NONE
S' WIDE X SAY	5 = 64' (NET) Width	
	Type of Control	
	Uncontrolled	
exterior - in funce	MECHANICAL Controlled:	
STORSATES	Type	
4 INTERIOR SAYS - 4 4 EXTERIOR " - 5		
B'+ WIDE X 9" HIG	CHANNED TO Size/Length	
~1 ~ ~ ~	Invert Material	
	Anticipated Length of operating service	
	Chute Length	
ə.5 <sup>'</sup>	Height Between Spillway Cre & Approach Channel Invers (Weir Flow)	

### HYDROMETEROLOGICAL GAGES:

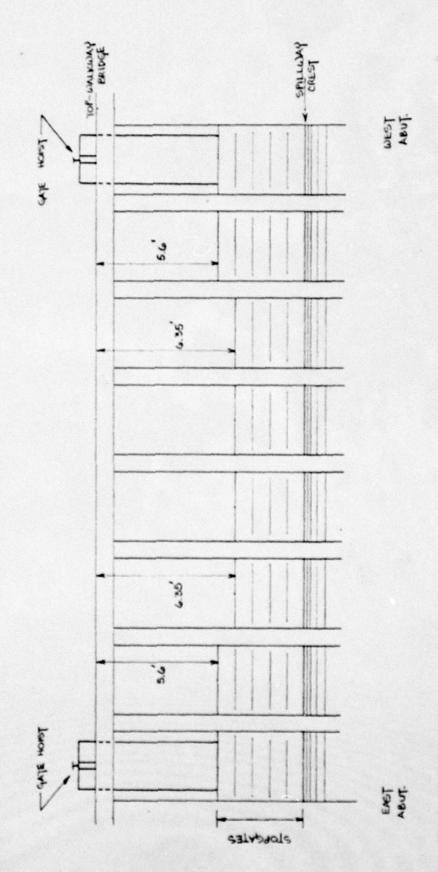
Туре :	NONE ;	PAILY WAT	ER SURFACE	LAIRS PE	OF BARMANBUL	E
Location:		TREAT	HEUT PULLT	(exel en	of enemenent	,
Records:						
Date -						
Max. Re	eading					
FLOOD WATER CONTR		APPARENT				
Method of Cor	strolled Rele	ases (mechan	isms):			
	NATION OF					
GOA	VITY WITH PI	MUAL THRU	THE WAT	TER SUPPLY	MAKE	

INAGE AREA: 43.	13 SQ MILES	
INAGE BASIN RUNOFF	CHARACTERISTICS:	
Land Use - Type:	FORESTED : CITY - CONTROLLED BUFFER STRIP AROUND	ATESHE
Terrain - Relief:	SIEER	
Surface - Soil:	ERODIBLE	
	(existing or planned extensive alterations to exist (surface or subsurface conditions)	ing
PRIBO	PMENT - HINDERED BY CITY-OWNED LANDS	
Potential Sediment	tation problem areas (natural or man-made; present	or futu
	er problem areas for levels at maximum storage capa	city
including su	urcharge storage:	
NONE		—
Dikes - Floodwalls Reservoir pe	(overflow 5 non-overflow ) - Low reaches along the orimeter:	•
Location: _	NONE	
Elevation: _		
Reservoir:		
Length		iles)
Length of Sh	noreline (9 17.1 (M	iles)

HEMLOCK LAKE	- NW./		1 1/	COMPUTED BY	DATE
CT .				WCL	7/17/75
			ППТ		TIT
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			++++		+++
		PAU	MEMER CALIBI	ADON: 150	N = 0.4
QUAD		AREA	ACTUAL		
NAME					
PRINCWATER	DIVERSION	4.48			
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	DS AREA			1	
					+++
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			++++	++++	+++
	TOTAL 1	20.69	34.48	3/1/010	DACRES
				4.95	SO MILES
HONGOVE	нямьрек		@ 305		
	LAKE		22.37	- 2054	ACRES
		++++	40.5/		
++++++	SURFACE			(12.4)	MILES)
	AREA - 905	3.60	@ 920		+++
HONEDUE	Contone 300	405	30.08	- 2760	
			$\Box$	1 (4.30	SO MILES
SPRING WER	MEA - 305	2.50			
	CONTOUR- 940	14.00			
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				THE RESIDENCE PROPERTY AND ADDRESS OF THE PARTY AND ADDRESS OF THE PART	DAM
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- da	AREA	46.99	++++		4-18 MILES
SPRINGWATER		CHARLES STREET, STREET		++++	
	HIMLOCK	58 49			
++++++++++++++++++++++++++++++++++++	MKE		HHH	++++	
WAYLAND	DAM	37.05	++++	++++	+++
			+++		111
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		0.46			
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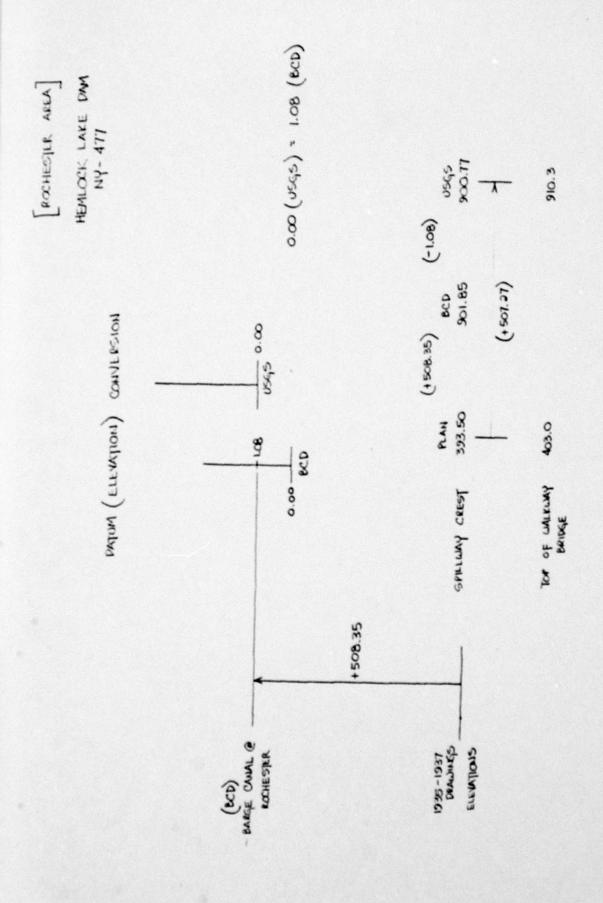
STOP GATE . 4 OR 5 9" MGH CHAMMELS WELDED WITH 3" WOOD SEAT @ SALLWAY CREST



HEMLOCK LAKE DAM
NY-477
FILLD MEASUREMENTS - 6/79

HEMLOCK LAKE DAM	From
NY-477	SANDY VREELAND
	WATER SUPERINTENDENT - ROCHESTER
STOP GATES @ SPILLWAY BLEV	- DATUM Date Prosecon 8/16/79
1) STOP GATES ARE WELPED TOGETHER;	CONSIDER EACH AS ONE UNIT
3) EXISTING IN-PLACE GEAR HOST (5) OF	
	- 10 THE OWNERSIVE OF
3) THE WINTERIOR STOP GATES MUST ENDINE PLACED ON THE EARTH EMBAUL	
4) 1935 SET OF DRAWINGS:	
	5 EQUAL GLENATIONS (7/27/19) EARCE CANAL @ ROCHESTER DATUM
Signet	WCL
NONE	DATE
	STOP GATES @ SPILLWAY ELEV  1) STOP GATES ARE WELDED TOGETHER;  2) EXISTING IN-PLACE GEAR HOST (3) OF SPILLWAY CAN LIFT THE GATE SILL THE SLAB ELEVATION  3) THE WINTSRIOR STOP GATES MUST (CRANE PLACED ON THE EARTH EMBAUK  4) 1935 SET OF MALLINGS:  GIVEN ELEVATIONS + 508.3  REFERENCED TO

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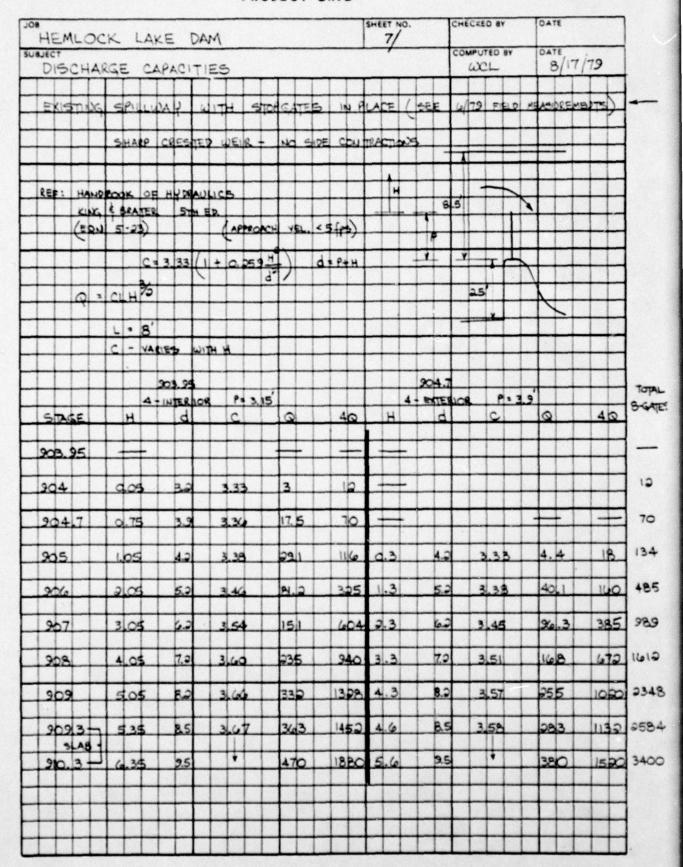


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### City of Rochester

Bureau of Water Department of Environmental Services 10 Felix Street Rochester, New York 14608

July 27, 1979

RE: Hemlock Lake Dam NY-477 Canadice Lake Dam NY-443

This is in response to your letter of June 20, 1979 to Mr. Gassman requesting information on the subject dams. The responses are identified in the order of the items requested:

- A 1) Drainage areas Hemlock Lake 48.0 sq. mi. Canadice Lake 12.6 sq. mi.
  - 2) NOTE: For the specific elevations listed we are only able to provide storage capacities. We have no table which lists surface areas at various elevations.

Refer to enclosed pages 12, 13, and 14 of May 1977 Comprehensive Water Supply Study by Malcolm Pirnie, Inc. for the description of streams entering the lakes.

	Hemlock Lake	ELEVATION	STORAGE
a)	Pipe invert-water supply outflow	887.3	0
b)	Base of spillway upstream side	(398.3) 898.8	621 MCF
c)	Spillway Crest	(200.8) 901.8	972 MCF
d)	Top of concrete abutments at spillway	(310.3) 910.8	1831 MCF
e)	Top of earth embankment	(209.8) 910.3	1787 MCF

	Canadice Lake	ELEVATION	STORAGE
a) - b) c) d)	Pipe invert-water supply outflow Base of spillway upstream side Spillway crest Top of concrete abutments at spillway Top of earth embankment	1089.5 1096.0 1101.5	0 189 MCF 400 MCF 584 MCF
	3) MAX. KNOWN ELEVATION DATE	SPILLWAY DI	SCHARGE
•	HEMLOCK 906+ 6-23-72 CANADICE 1100+ 6-23-72	UNKNOWN 478×10 <sup>3</sup> cu	ft/day

4) HEMLOCK 38,000'+ CANADICE 17,000'+

 Length of shoreline (data available only for elevation indicated as determined by N.Y.S. Department of Health).

HEMLOCK 905.0' 17.10 mi. CANADICE 1096.0' 7.10 mi.

Surface areas of lakes (obtained from N.Y.S. Dept. of Health).

HEMLOCK 3.594 sq. mi. CANADICE 338.0x10<sup>4</sup> m<sup>2</sup>

6) History

### HEMLOCK

Original dam built by the City in early 1870's, rebuilt in 1908 and 1926, present Spillway constructed 1935.

### CANADICE

Original dam at end of lake built around 1910, present Spillway built in 1936 several hundred feet west of original dam.

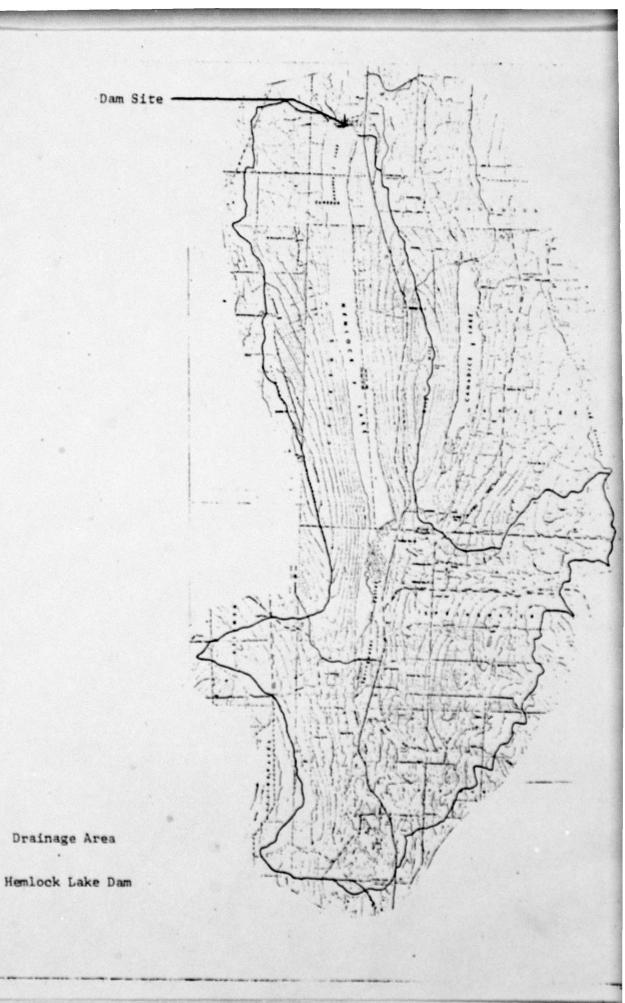
- 7) Consulting Engineers' Reports (see enclosed copies).
  Pages 4-7 of the Malcolm Pirnie January 1979 Upland
  Water Supply Study are enclosed for your use.
  - B) HEMLOCK LAKE DAM
    - 1. WATER DIVERSION CONDUIT FROM CANADICE

60" CONCRETE Conduit constructed 1912, 3800' long maximum possible flow (assuming coefficient of 7) 104.7 MGD.

- 2. Water supply conduits at Hemlock
  - a) 6' brick tunnel 12,200' long
  - b) 36" cast iron conduit 13,600 long avg. daily outflow 37 MGD.

MAXIMUM POSSIBLE OUTPUT 47 MGD (GRAVITY FLOW) when lake level drops below 887.3 maximum pumped output is 30.2 MGD.

- C) CANADICE LAKE DAM
  - MAXIMUM DISCHARGE RATE 11.730 MCF/day 4-4-73 AVG. DAILY DISCHARGE (1978) 1.069 MCF.
  - 2. MAXIMUM PUMPING RATE POSSIBLE THROUGH 24" BYPASS PIPE 15 MGD.



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## SUPPLIES OF DAIL SAFETY ABALYSTS

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WARREST PROGRAM IS CHARLILY ALITY RECEIVED TO THE THE THE CASE OF SHARK FELL SYSTEM

PREASE LEPURY LOVE "PRISUAL OPERATION FUNCTORS TO DIRECT FLASCO (A). 423) P.H. 7-5566

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PEAK FLOT AND STURGE (1900 NF PEATING) OF MANY PURCHITTER PLAN-RATED FOREIGNES COMPUTATIONS FLOT AND STURGE FOR SECTION (COMPUTATIONS) AND A SECONDS

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## AUTHORY OF DAM SAFETY ANGLYSIS

	FAILURE OF ALURE OF O. O.
70P UF DAK 909.80 41101. 5596.	TIME UF HOURS 97.03
	0Ve3 TOP H1065 .
SPILLNAY CREST 500-30 28417.	007F10W CFS CFS 6702.
16171AL VALUE 403.90 2:917.	STNRAGE AC-FT VOE'3.
103 103 2:41	SAKTHUN DEFTH UVEN DAN C.
ELPOATION STOCKED OUTFLE	14X1.13** RESERVOIR 1.5.4LEV 911.20
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1.001	

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	374	,		-				1.0			-	HU BREAC		-603.0	7.506		2756				
		•				0.45	171					PUTTED HYDROGRAFIE AT DAM - HU BREACH			906		2018				
	# STER	,			DERAPH	43.13	120					DCKAFII A	-		60100		1965				
	CITY UP BONESTER				LAFLING HYDADITAPH		*61					TFD HYD"	-		100	4.01%	1154	11322	•		
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# SUMMARY OF DAM SAFETY ANALYSES

	TINE OF FALLUNE HOURS
109 of ban 909.80 41101.	TINE NF (OV ) (INTERS) 54.00 54.00 49.50
	CONTAINS FOURS 11.50
\$P11.EAY CREST \$00.30 26917.	34.4.1/40* Garf Cox Cr5 3795.
19.27. 2-917. 2-917.	5708466 AC-FT 38465.
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PENC PLD: ARE STINING (FOR DE PENT) SUPERAY FIRMHITZLE PLOI-ARTED ECHNOTIC COMPUTATIONS PROCESS FOR SICOND).
ALTER LAST LES STOWNS (14.85 (1904AKE FILDREFESS).

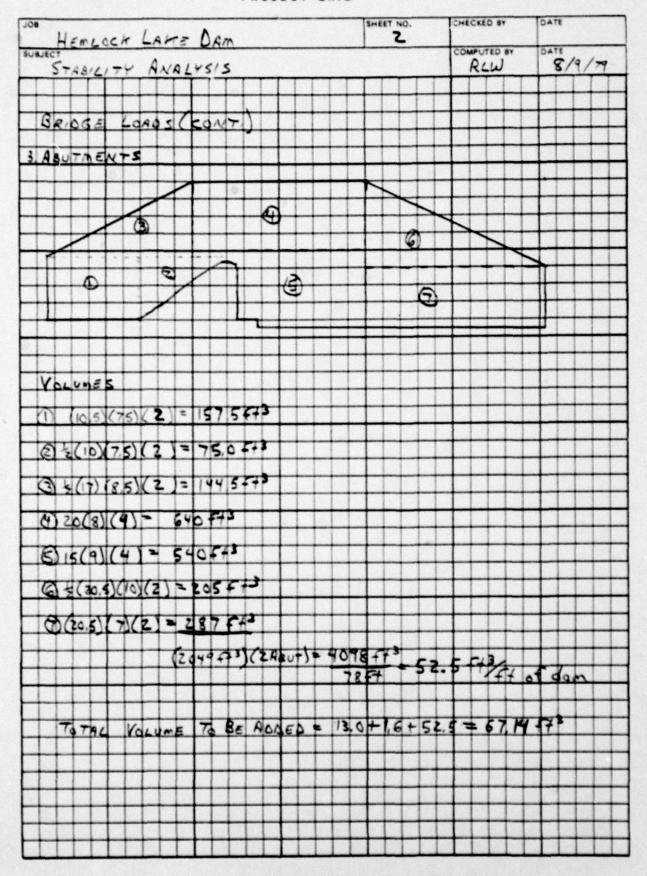
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APPENDIX D
STABILITY COMPUTATIONS

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## INPUT TO STABILITY ANALYSIS PROGRAM

INPUT ENTRY	PROGRAM No.
Unit Weight of Dam (K/ft3)	0 0
Area of Segment No. 1 (ft <sup>2</sup> )	1
Distance from Center of Gravity of Segment No. 1 to Downstream Toe (ft)	2
Area of Segment No. 2 (ft <sup>2</sup> )	3
Distance from Center of Gravity of Segment No. 2 to Downstream Toe (ft)	4
Area of Segment No. 3 (ft <sup>2</sup> )	5
Distance from Center of Gravity of Segment No. 3 to Downstream Tow (ft)	6
Base Width of Dam (Total) (ft)	7
Height of Dam (ft)	8
Ice Loading (K/L ft.)	9
Coefficient of Sliding	10
Unit Weight of Soil (K/ft <sup>3</sup> )	11
Active Soil Coefficient - Ka	12
Passive Soil Coefficient - Kp	1.3
Height of Water over Top of Dam or Spillway (ft)	14
Height of Soil for Active Pressure (ft)	15
Height of Soil for Passive Pressure (ft)	16
Height of Water in Tailrace Channel (ft)	17
Weight of Water (K/ft <sup>3</sup> )	18
Area of Segment No. 4 (ft <sup>2</sup> )	19
Distance from Center of Gravity of Segment No. 4 to Downstream Toe (ft)	20
Height of Ice Load or Active Water (ft)	46

0.15	RCL		
9.2 9.2	1		0.15
9.2	RCL ·	-, 1	9.2
12.7	RCL 3		12.7 12.7
15.5	RCL		15.5
10.5	4 RCL		15.5
5.66	5		10.5 10.5
5. 66 6. 3	RCL 6		95.66 95.66
6.3	RCL 7		6.3
14.	RCL		6.3 14.
8.5 8.5	8 RCL		i4.
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0.5 0.5	RCL 10
	RCL 11
0.055 0.055	RCL 12
0.33	RCL 13
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0.	RCL 15
6. 6.	RCL RCL
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2.	RCL 17
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	RCL 19
18.9	RCL 20
4:7	RCL 46
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<del>0.100100259</del>	

2. 3: 0583003 ← F.S. OVERTURNIN 6 5. 078489075 1. 2091333006

APPENDIX E

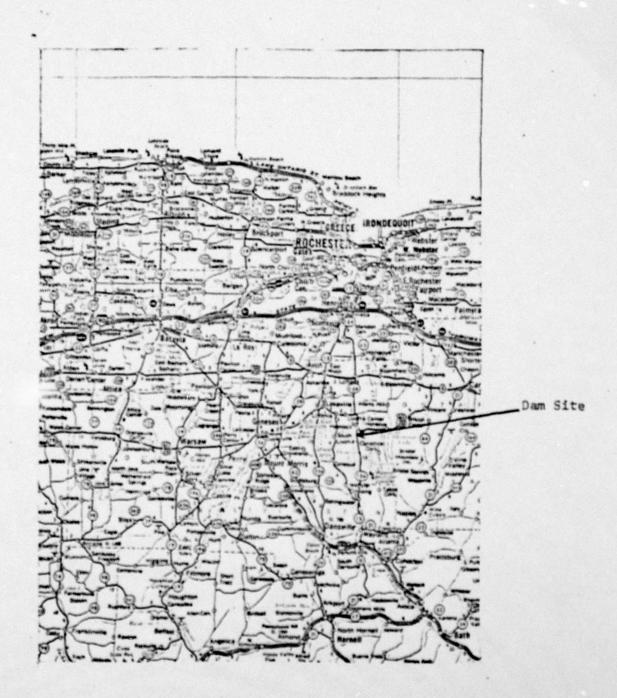
REFERENCES

#### APPENDIX E

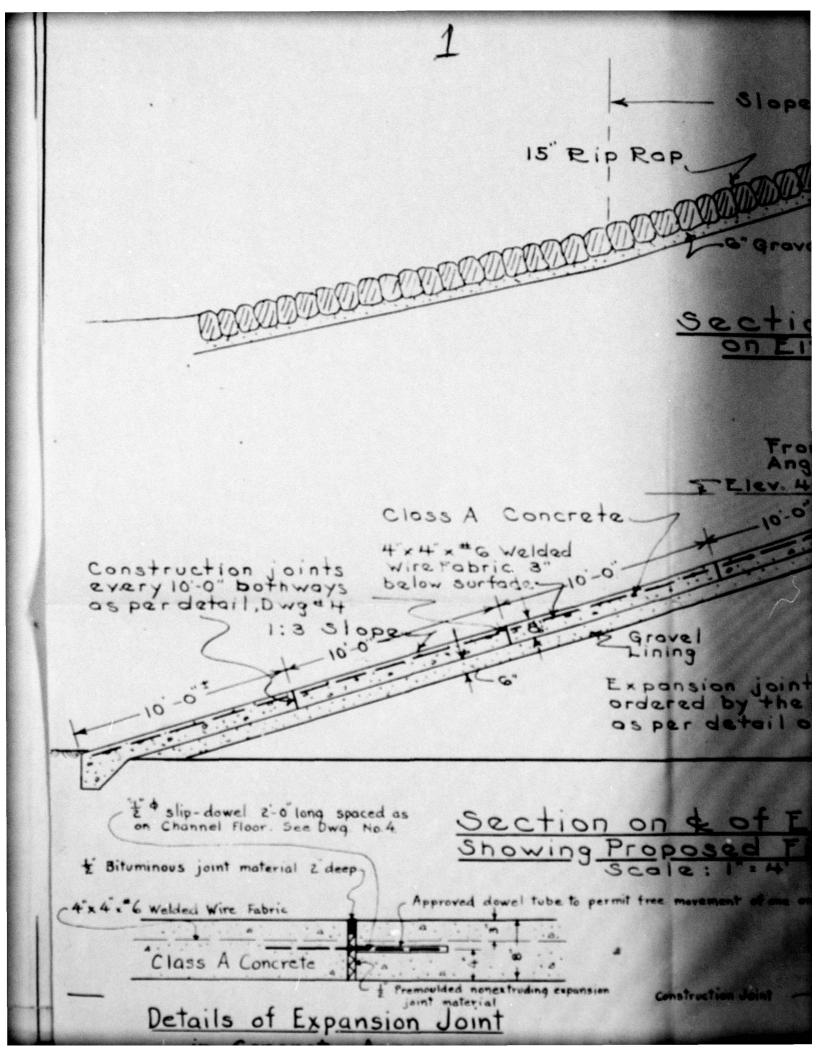
#### REFERENCES

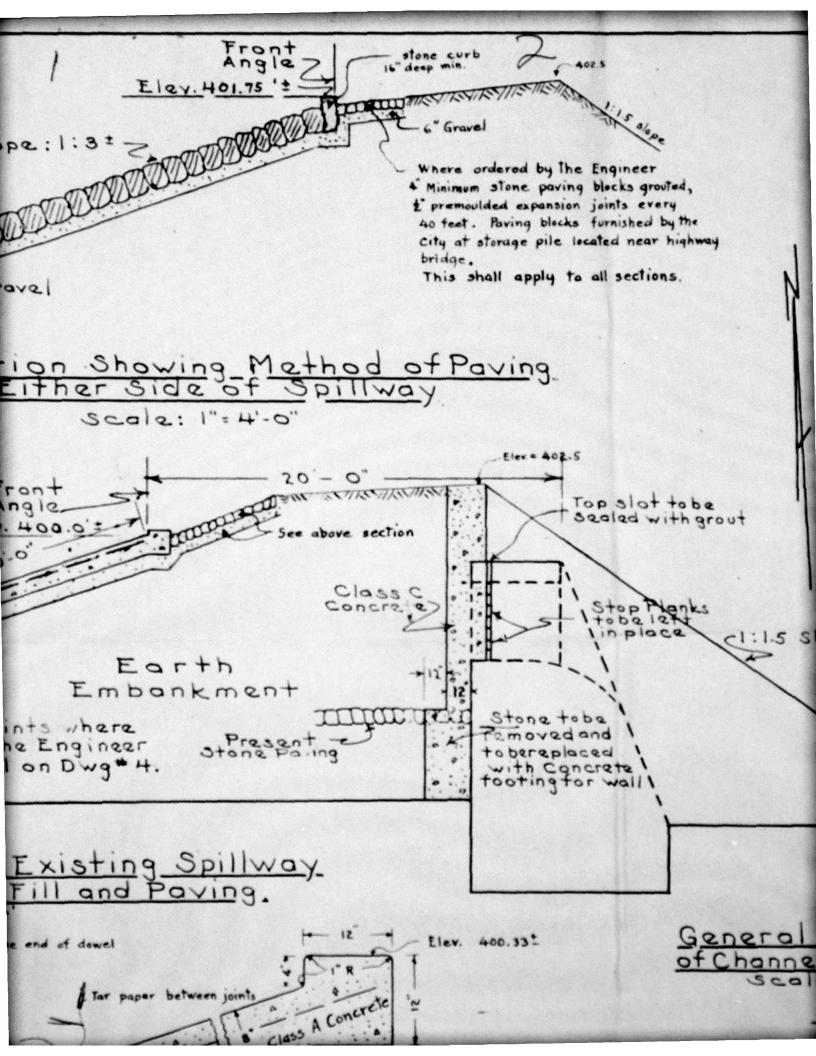
- 1) U.S. Army, Corps of Engineers:
  - Engineering Manual 1110-2-1405; Flood-Hydrograph Analyses and Computations, August 1959
  - HEC-1 Flood Hydrograph Package Dam Safety Version, September 1978
- U.S. Department of Agriculture, Soil Conservation Service; <u>National</u> <u>Engineering Handbook</u>; Section 4 - Hydrology, August 1972
- 3) U.S. Department of Commerce; Weather Bureau; <u>Hydrometeorological Report No. 33</u> - Seasonal Variation of the Probable Maximum Precipitation East of the 105th Meridian for Areas from 10 to 1,000 Square Miles and Durations of 6, 12, 24, and 48 Hours, April 1956
- 4) U.S. Department of the Interior, Bureau of Reclamation; <u>Design of Small Dams</u>, 2nd Edition (rev. reprint), 1977
- H.W. King and E.F. Brater; <u>Handbook of Hydraulics</u>, 5th Edition, McGraw-Hill, 1963
- 6) University of the State of New York; Geology of New York, Education Leaflet 20, (reprint) 1973
- 7) City of Rochester, Bureau of Water 7/27/79 communication

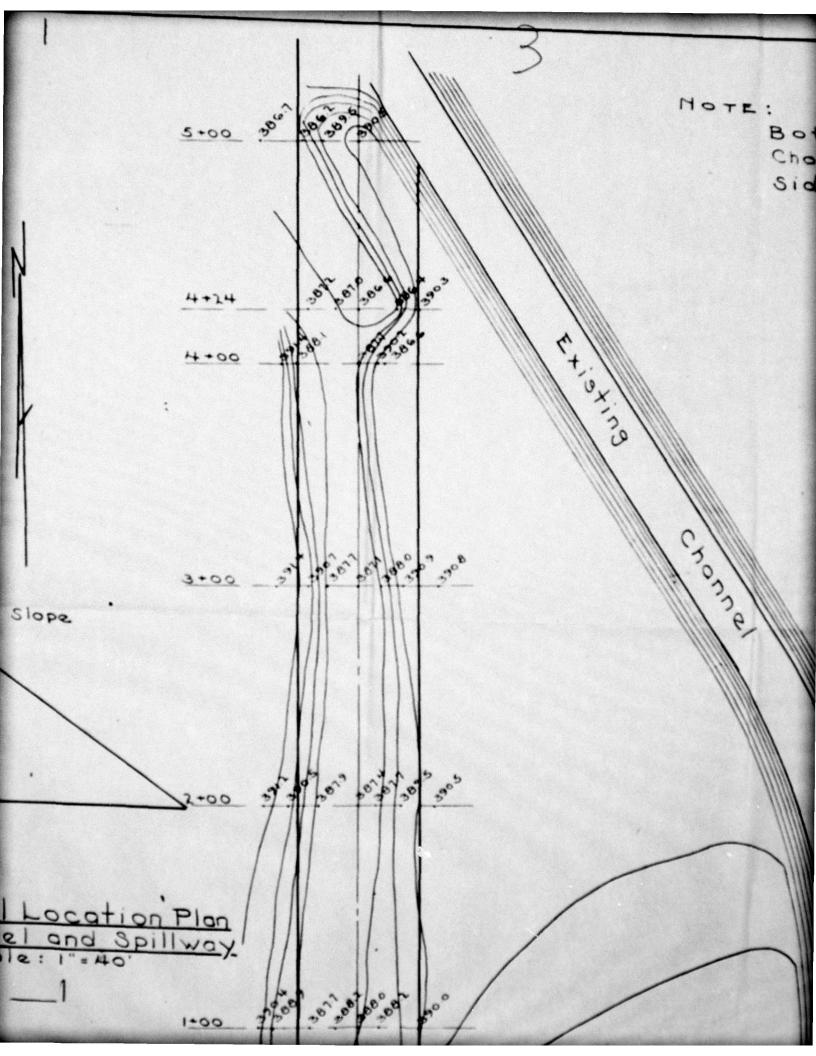
APPENDIX F

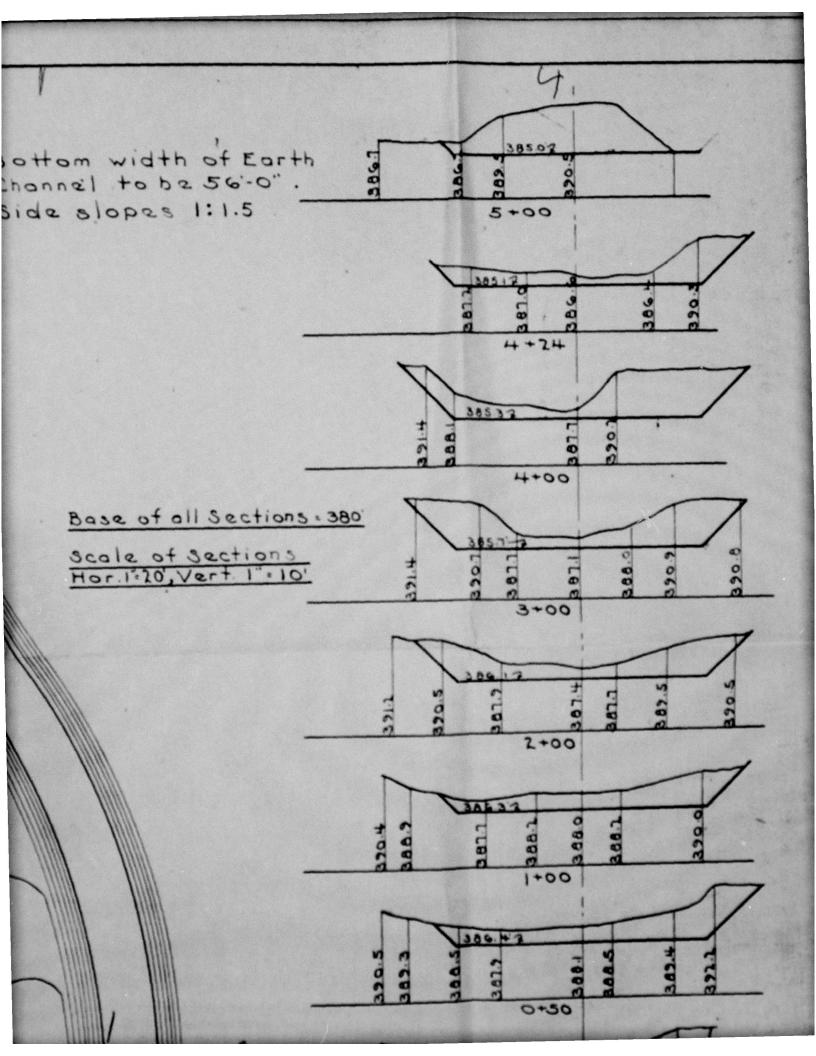


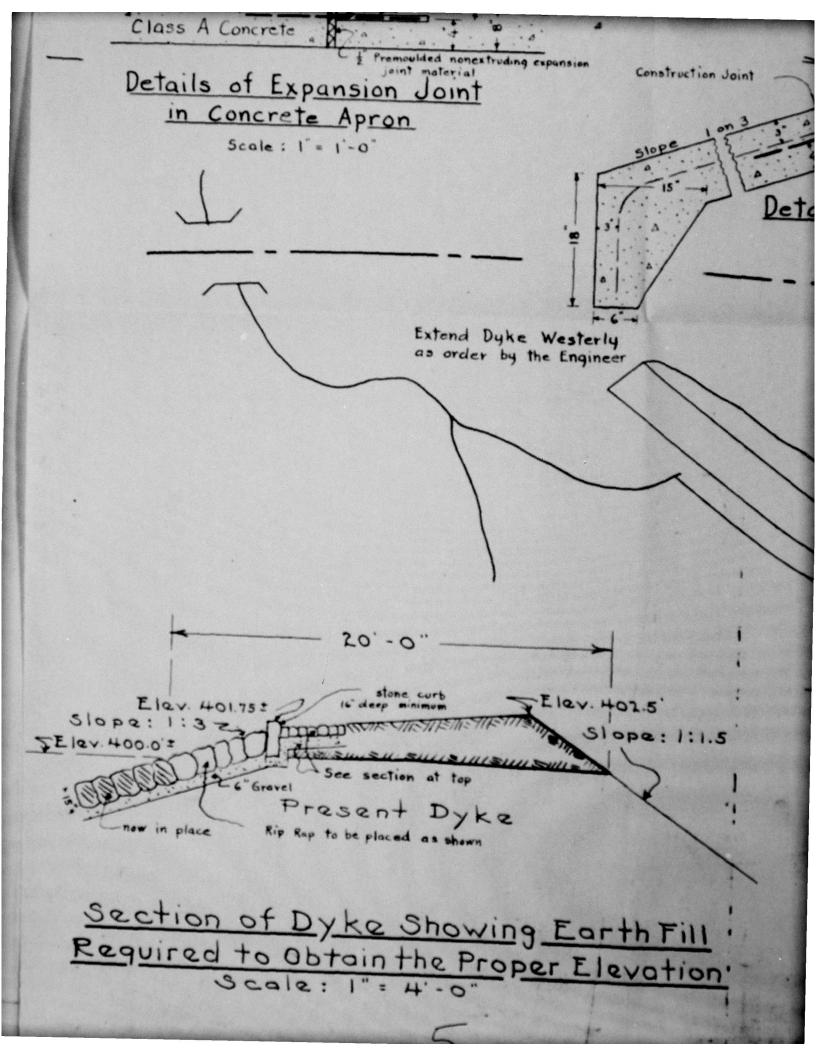
Vicinity Map Hemlock Lake Dam



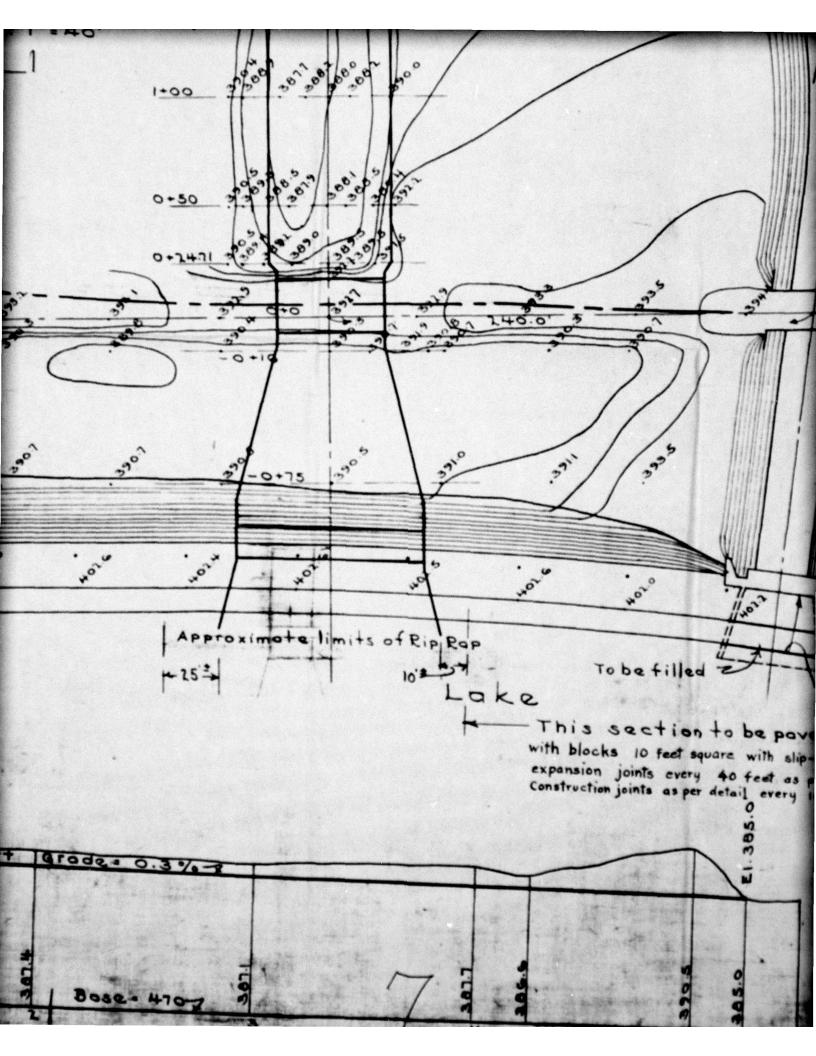


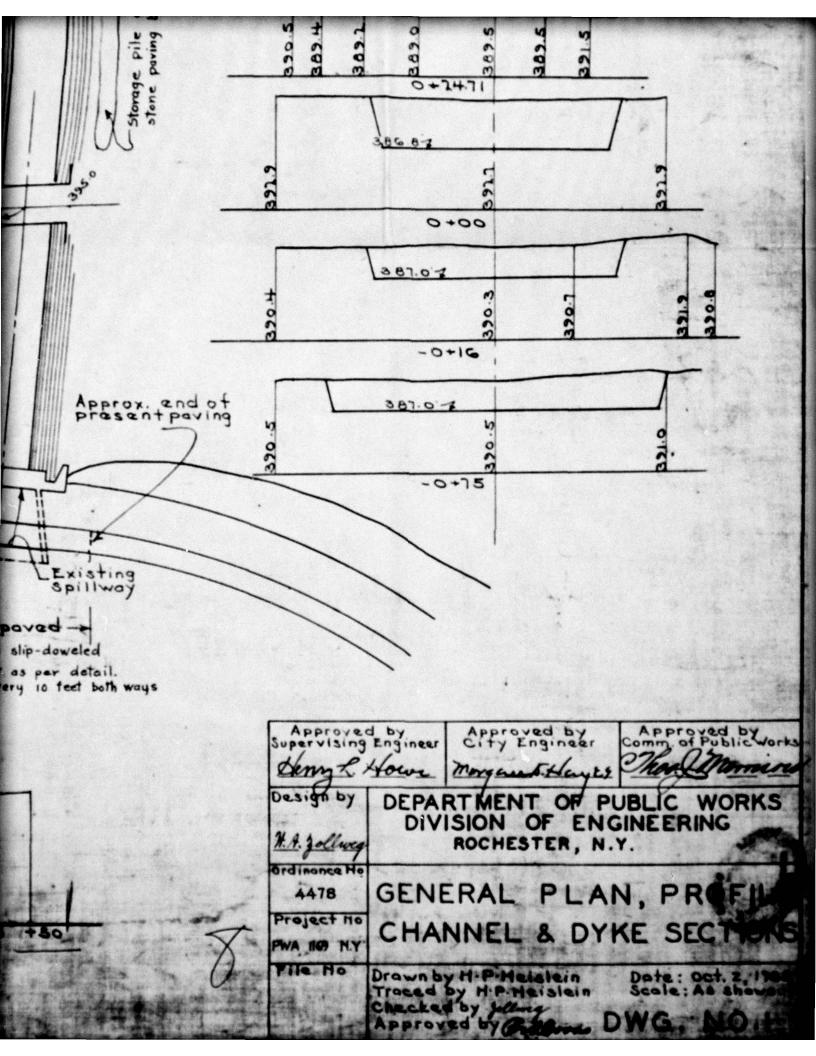




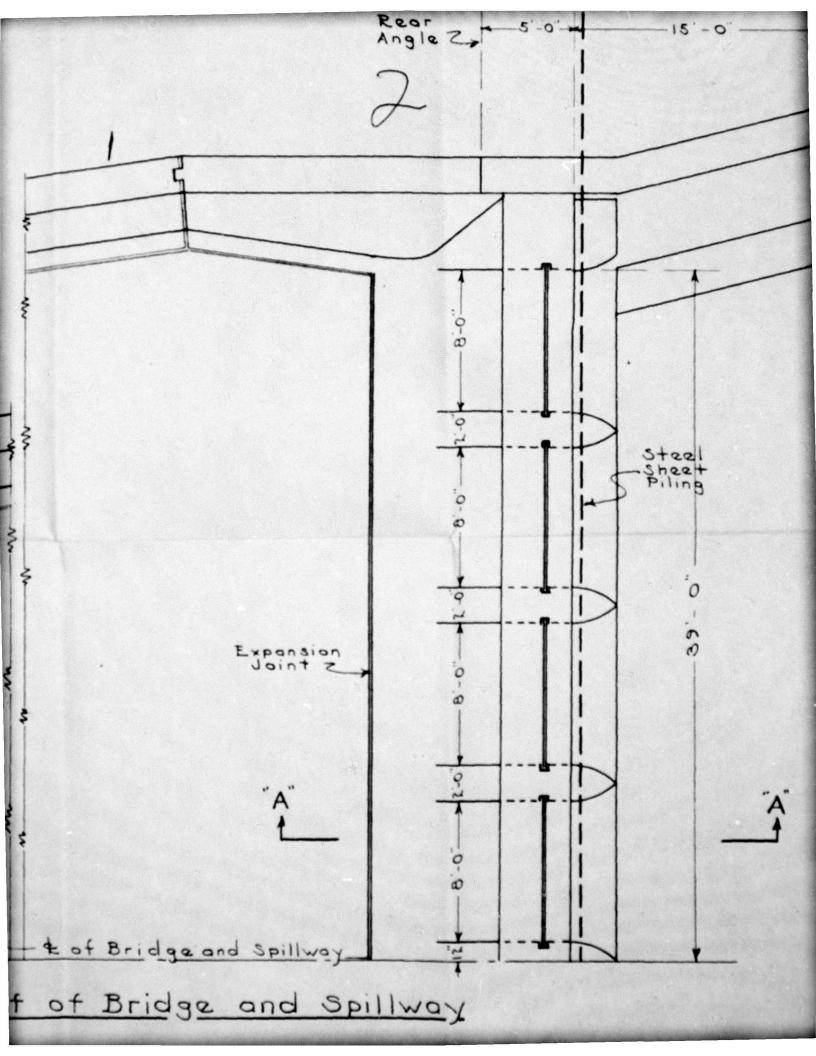


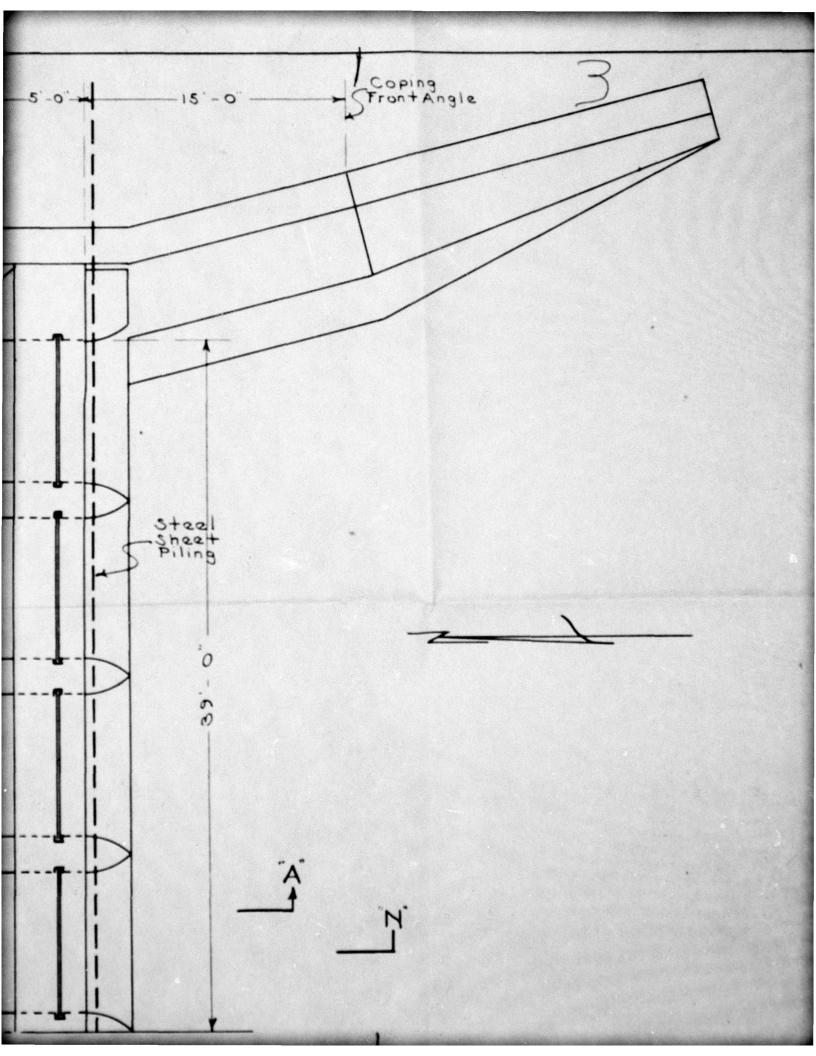
Class A Conc 6 Welded Wire Fabric to bars 2-0 long spaced as on Channel Floor See Dwg Ne 4 scale: 1:1'-0" Apron Approximate & of Road & of Existing Bridge Produced 20 Toa of Slope-Rear Angle of Dyke Front Angle of Dyke? Water's Edge at Elev. 397.00 Hemlock





Width of Proposed Bridge 3 Steel Sheet Piling t of B Plan of East Half of E





AD-A075 858

NEW YORK STATE DEPT OF ENVIRONMENTAL CONSERVATION ALBANY F/G 13/2

NATIONAL DAM SAFETY PROGRAM, HEMLOCK LAKE DAM, INVENTORY NUMBER--ETC(U)

SEP 79 G KOCH

DACW51-79-C-0001

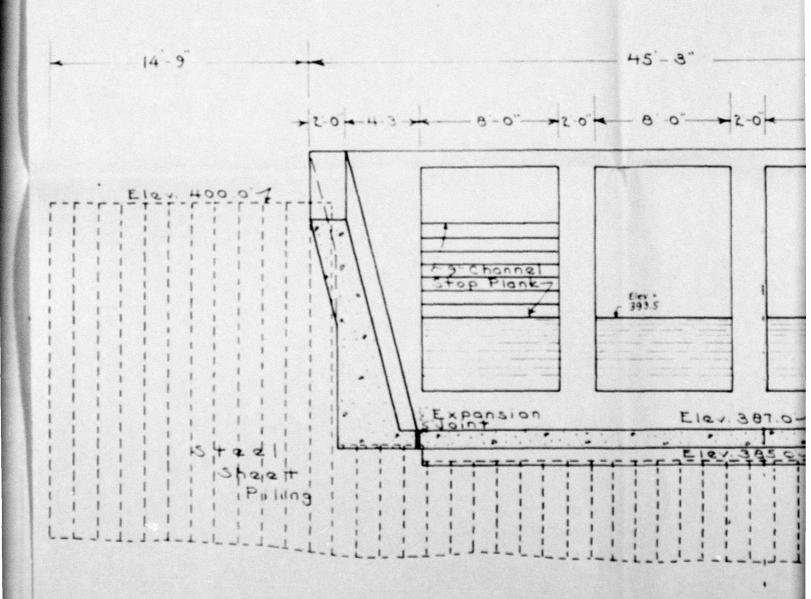
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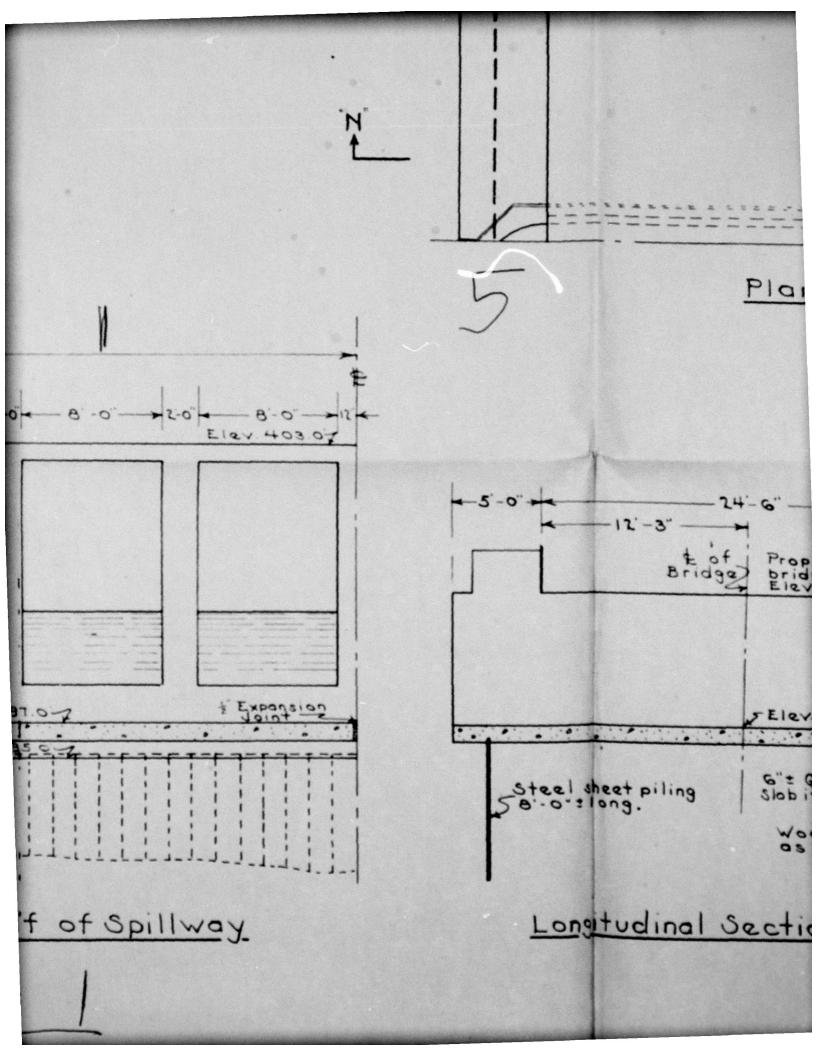
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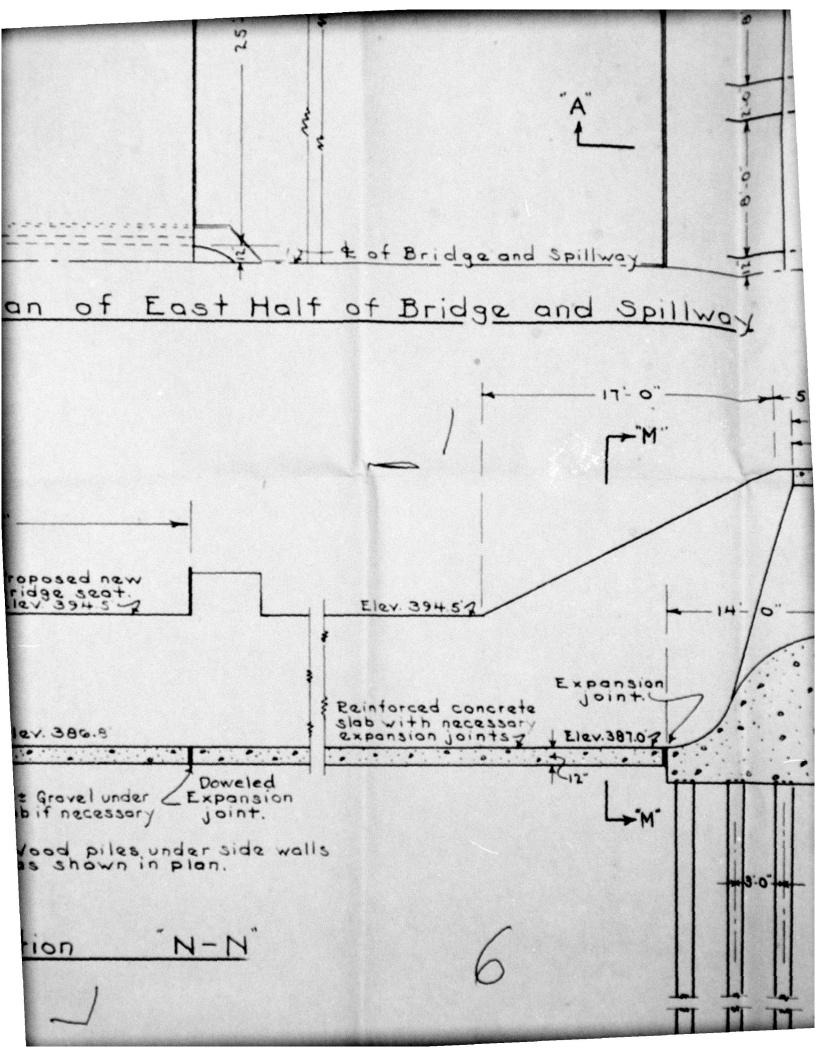
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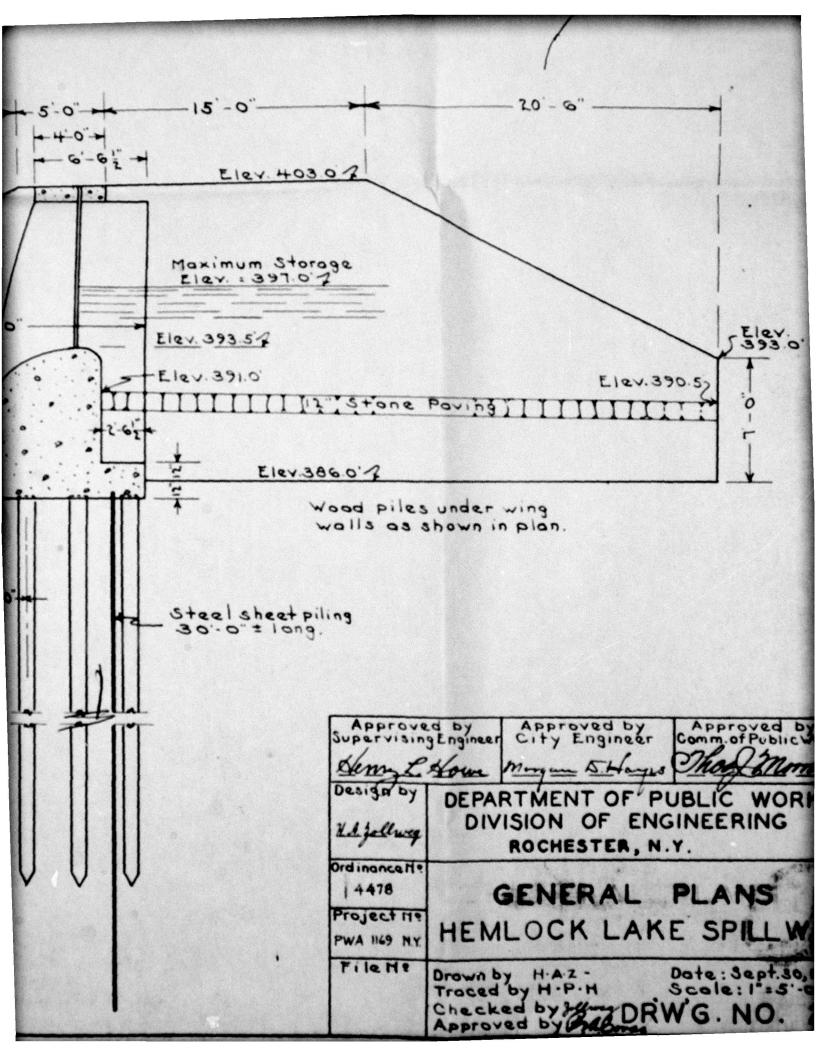
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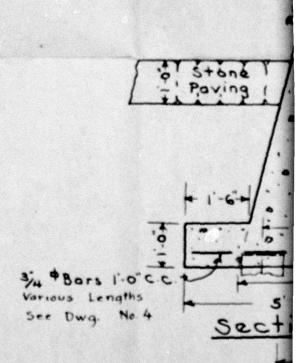


Section "M-M" East Half









# List of Straight Bars

No.	Size	Length	Location	Remarks
78	12" 4	3'-6"	Spillway Footing	T T T T T T T T T T T T T T T T T T T
117	do	13-8		
23	do	77-8		
30	7	5-9"	Spillway Wing Walls	
24	do	Miscl.		93.0 Lin. ft

Alternate

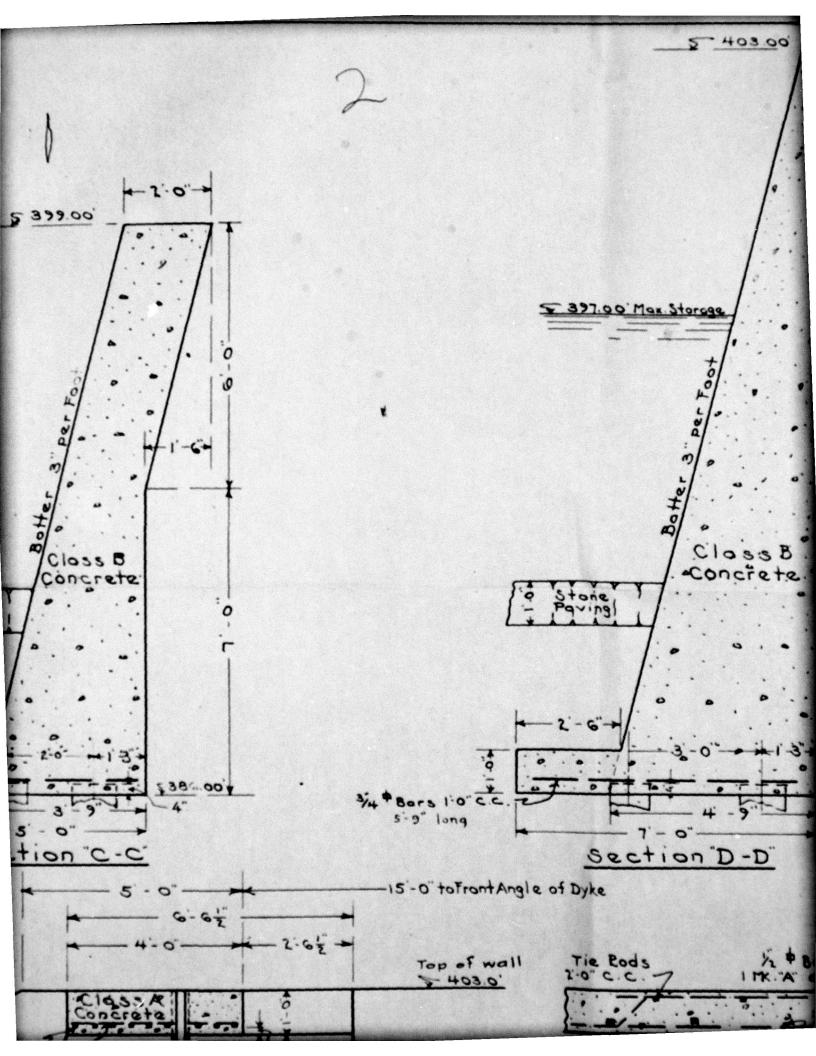
Alternate

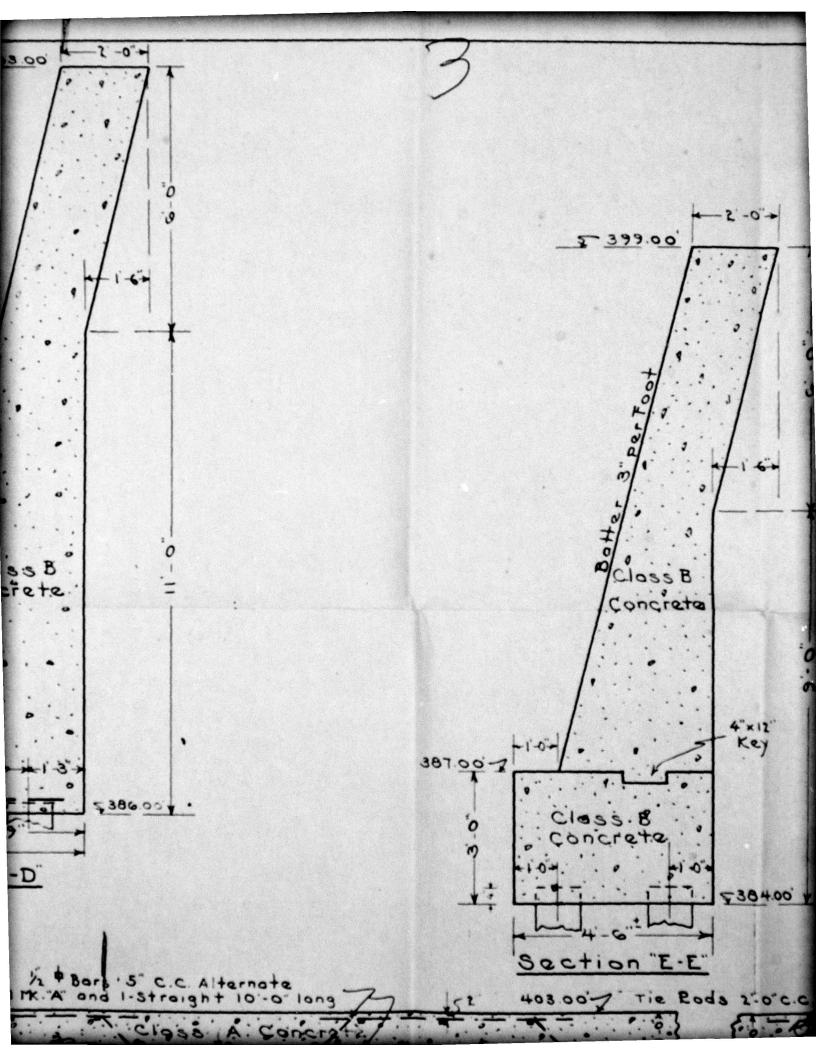
I-MK.A

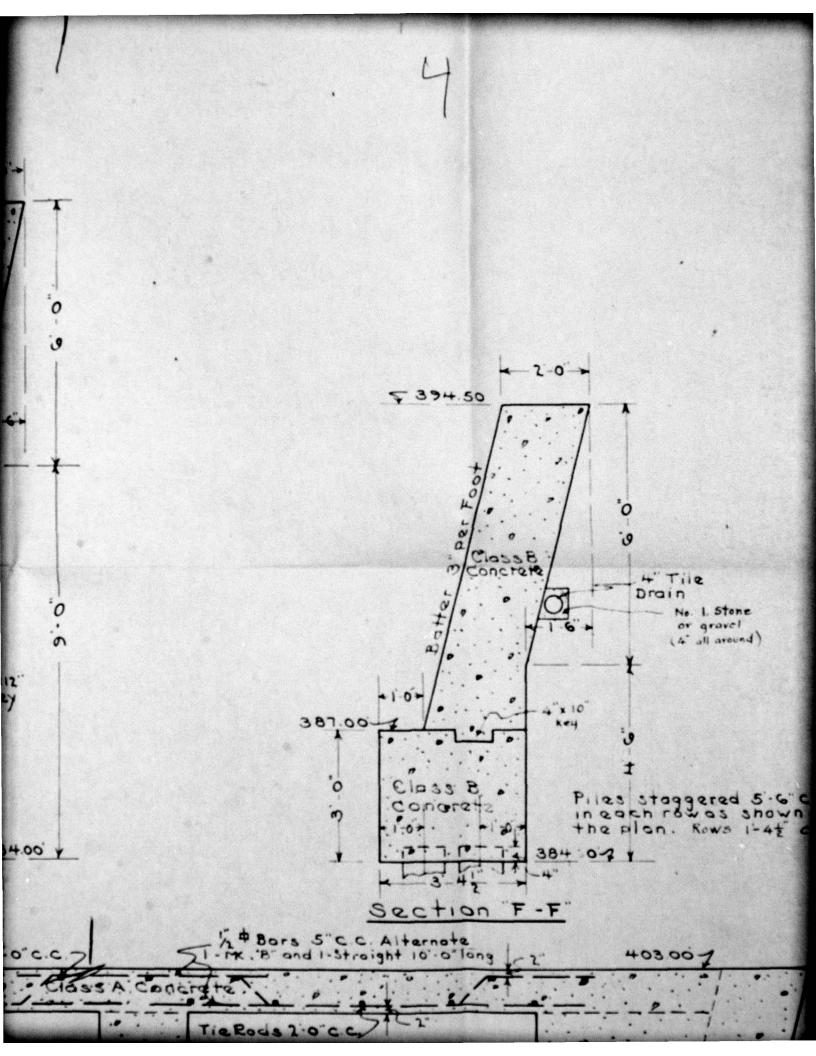
I-Straight10-0"long

For End Span Use

Alternate of



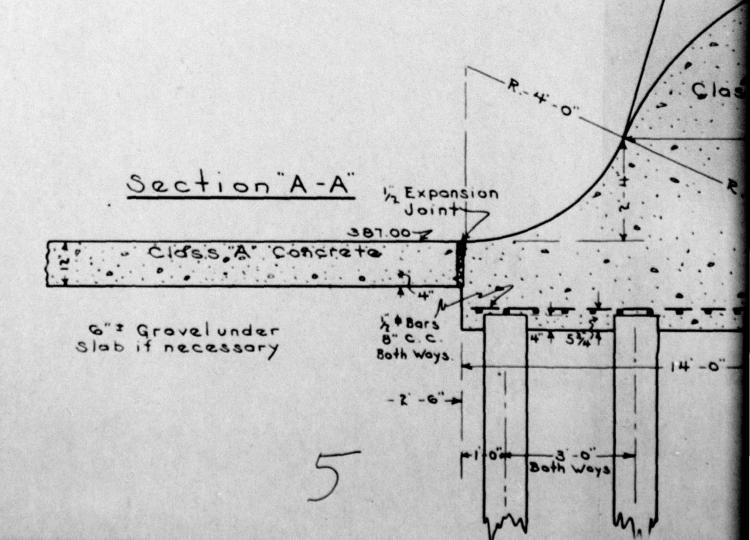


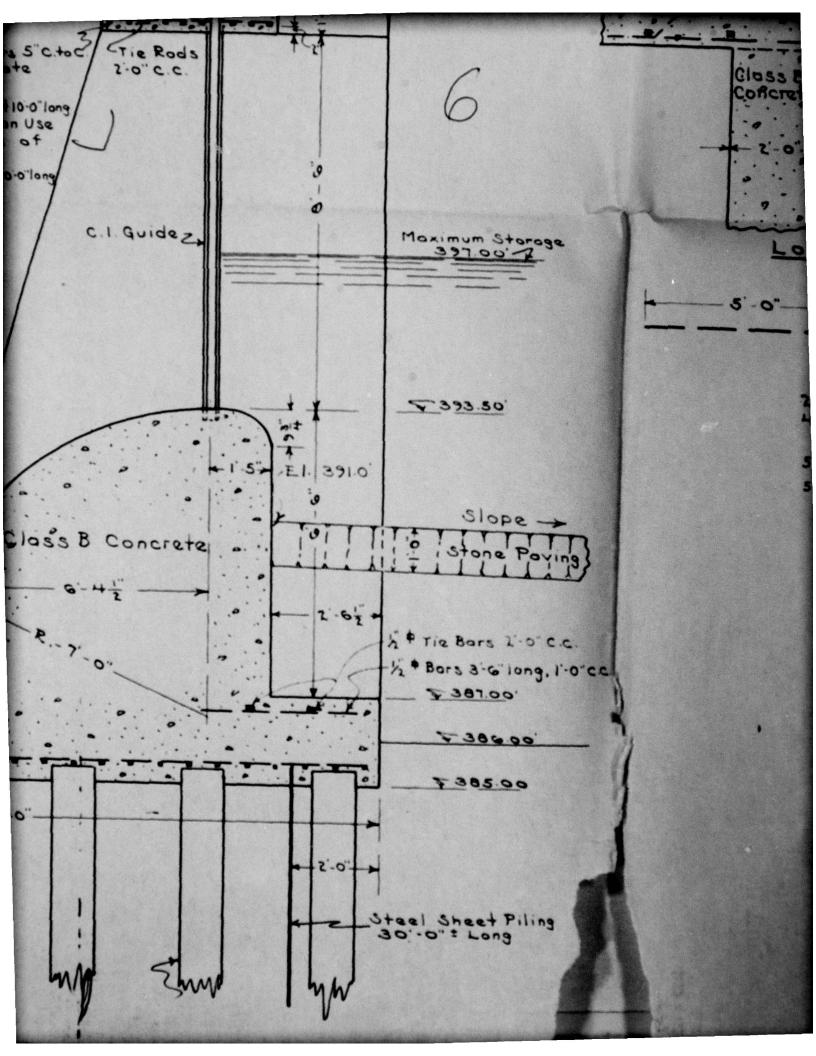


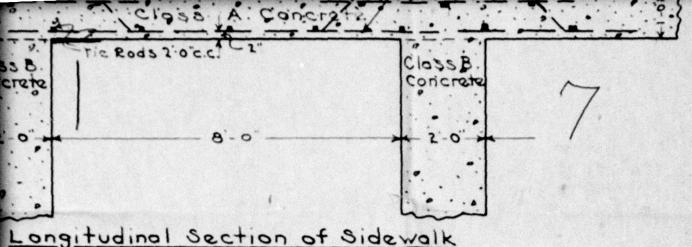
No.	Size	Length	Location	Remarks
78	支"中	3'-6"	Spillway Footing	
117	do	13-8		
23	do	77-8	• • • • • • • • • • • • • • • • • • • •	
30	4" 4	5-9"	Spillway Wing Walls	
24	do	Miscl.	, , , , , , , , , , , , , , , , , , ,	93.0 Lin. ft.
120	¥. 4	2-0	Channel Floor	Slip-dowels
400	**	2'-0"		Const. Joint Dowels
100	±. ↓	2'-0"	Concrete Apron	Slip-dowels
400	1 4	2-0		Const. Joint Devels

For End Span Use
Alternate
Straight 10.0" lar
For End Span Use
Alternate of
I-MK.B"
I-Straight 10.0" long

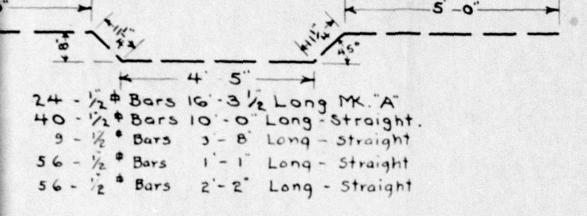
Note: Bar List for Spillway Walk on Dwg. No. 3
Bar List for Bridge Structure on Dwg. No. 5

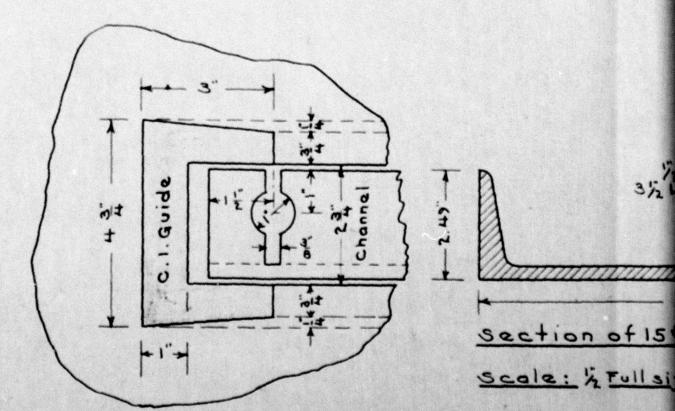






## Longitudinal Section of Sidewalk





Plan View of C.I. Guide and Stop Plank 16 quides 9-9" long required

